

INSTRUCTIONS FOR KIT #2001150 2-1/2" DUAL KIT

FITS 2000-2006 FULL-SIZE TOYOTA TUNDRA 2WD & 4WD PICKUPS W/3.4L & 4.7L V-8, EXTENDED CAB SHORT BOX. THIS KIT FIT STARTS AFTER THE RESONATOR.

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

NOTE: SUPPORT THE VEHICLE IN A SAFE MANNER. WE RECOMMEND THE USE OF A DRIVE ON SHOP HOIST.

- 1) REMOVE THE EXHAUST SYSTEM AT THE CLAMP BEHIND THE RESONATOR, LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, RESONATOR, AND CATALYTIC CONVERTERS ON THE TRUCK. YOU WILL NEED TO REUSE THE O.E. CLAMP THAT CONNECTS THE RESONATOR TO THE EXHAUST SYSTEM.
- 2) INSTALL THE FLARED END OF THE FRONT EXTENSION PIPE TO THE RESONATOR USING THE O.E. CLAMP. MAKE SURE TO GET BOTH PARTS OF THE FLARE CONNECTED TO THE RESONATOR.
- 3) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER AND THE FRONT EXTENSION PIPE TOGETHER.
- 4) INSTALL THE LEFT FRONT TAIL PIPE (5 BENDS) USING A 2-1/2" CLAMP TO THE LEFT OUTLET OF THE MUFFLER.
- 5) INSTALL THE LEFT REAR TAIL PIPE (1 BEND) TO THE LEFT FRONT TAIL PIPE USING A 2-1/2" CLAMP. NOTE: THIS TAIL PIPE IS ROUTED BETWEEN THE SHOCK AND THE SPARE TIRE.
- 6) INSTALL THE 2-1/2" LEFT HANGER CLAMP TO THE LEFT FRONT TAIL PIPE JUST BEFORE THE FIRST BEND, AND CONNECT THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 7) LOCATE (THERE SHOULD BE ONE ABOVE THE TRAILER HITCH ON THE DRIVER'S SIDE TOWARDS THE END NEAREST THE FRONT OF THE VEHICLE WHERE IT CONNECTS TO THE FRAME) OR DRILL A HOLE IN THE FRAME AFTER THE BEND IN THE LEFT REAR TAIL PIPE. USING THE 5/16 X 1" BOLT, NUT, LOCK AND FENDER WASHER, INSTALL A BR91930 HANGER TO THE FRAME AND ATTACH TO THE LEFT REAR TAIL PIPE USING A 2-1/2" CLAMP.
- 8) INSTALL THE RIGHT FRONT TAIL PIPE (3 BENDS) USING A 2-1/2" CLAMP TO THE RIGHT OUTLET OF THE MUFFLER. IT IS ROUTED BETWEEN THE SHOCK AND THE SPARE TIRE. INSTALL THE RIGHT REAR TAIL PIPE TO THE RIGHT FRONT TAIL PIPE USING THE RIGHT REAR HANGER CLAMP. CONNECT THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 9) INSTALL THE RIGHT FRONT HANGER CLAMP TO THE RIGHT FRONT TAIL PIPE JUST BEFORE THE FIRST BEND IN THE RIGHT FRONT TAIL PIPE, AND BELOW THE O.E. RUBBER HANGER MOUNT, CONNECT THE WIRE PORTION OF THE HANGER TO THE MOUNT.
- 10) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, CHASSIS MEMBERS, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2001150:

- 4) 2-1/2" CLAMPS
- 1) 3" CLAMP
- 1) 5/16" NUT
- 1) BR91930 360 SWINGER HANGER
- 1) 5/16" X 1" BOLT
- 1) FENDER WASHER (33219)
- 1) 5/16" LOCK WASHER
- 1) LEFT HANGER CLAMP # 2845
- 1) RIGHT REAR HANGER CLAMP # 2843
- 1) RIGHT FRONT HANGER CLAMP # 2844
- 1) FRONT EXTENSION PIPE #2001155-E
- 1) LEFT FRONT TAIL PIPE #2001155-L
- 1) RIGHT FRONT TAIL PIPE #2001155-R
- 1) LEFT REAR TAIL PIPE
- 1) RIGHT REAR TAIL PIPE
- 1) MUFFLER #54442

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

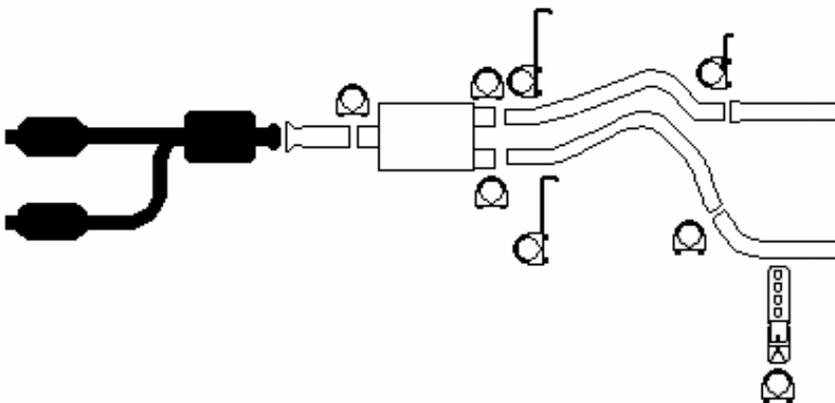
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

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www.heartthrobexhaust.com 320-693-0222

BUILD SHEET FOR: 2-1/2" DUAL CAT-BACK KIT

PART #'S: 2001150

- _____ 1) LEFT FRONT TAIL PIPE #2001155-L
- _____ 1) RIGHT FRONT TAIL PIPE #2001155-R
- _____ 1) FRONT EXTENSION PIPE #2001155-E
- _____ 1) LEFT REAR TAIL PIPE
- _____ 1) MUFFLER # 54442
- _____ 1) HARDWARE KIT
- _____ 1) RIGHT REAR TAIL PIPE #2001155-R

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____

BUILD SHEET FOR: 2-1/2" DUAL CAT-BACK KIT

PART #'S: 2001150

- _____ 1) LEFT FRONT TAIL PIPE #2001155-L
- _____ 1) RIGHT FRONT TAIL PIPE # 2001155-R
- _____ 1) FRONT EXTENSION PIPE #2001155-E
- _____ 1) LEFT REAR TAIL PIPE
- _____ 1) MUFFLER # 54442
- _____ 1) HARDWARE KIT
- _____ 1) RIGHT REAR TAIL PIPE

INSPECTED BY: _____

DATE: _____

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