

## # 1029015

Description: 2-1/2" off-road X-pipe for 2005-2006 Mustang V6.

**OFF-ROAD RACE USE ONLY!!** This product is not intended for use on public roads. It is recommended that the customer use a MIL eliminator to avoid the vehicle from running improperly.

**Note:** this product is to be used in conjunction with cat-back kit #1028880. It will not bolt up to the stock exhaust system without major modifications, other performance cat-backs for the V8 may be used, but minor modifications may be necessary, muffler-back or axle-back systems will not work with this system.

**Note:** You will need to cut out an exhaust valence in the bumper on the driver side in order to install the 1028880 V8 GT cat-back system. You may also order Ford o.e. #X13Z-176256-CBB for the GT, or another rear bumper/fascia for the Mustang GT.

**Note:** You will need to tap the two M8 bolt holes on the driver side that mirror the holes on the passenger side, for installation of the new hangers. We recommend that you remove one of the self-tapping M8 bolts that connects one of the muffler hangers on the passenger side to the undercarriage, and tap both hanger holes with this bolt (reinstall the o.e. hanger to the original location with this bolt when you finish tapping the two holes). You will then be able to use the included M8 bolts in this kit to connect the included hangers to the vehicle.

Instructions:

**DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!!**

1) Remove the oxygen sensors from the original Y-pipe. Remove the original Y-pipe from the car, unbolting the system at the manifolds and at the clamps at the middle of the vehicle. You will likely need to use a lubricant to remove the nuts.

NOTE: you will need to re-use the manifold studs and nuts to install this system.

2) Install the driver's side of the X-pipe (left front section) to the driver's side manifold, using the original hardware.

3) Repeat step 2) for the passenger side pipe.

4) Install the rear section X-pipe to the front sections, using 2-1/2" clamps.

5) You will now need to install kit #1028880, follow the instructions enclosed in the kit. Hangers are included in this system to allow you to bolt the #1028880 GT cat-back to your V6. If you have not done so, tap the holes for the hangers on the driver side. Use the M8 hanger bolt if necessary, or an M8 x 1.25 (coarse thread) tap. You will need to install the included hanger mounts to mount the driver side muffler, using the included M8 bolts in the holes you tapped in step 6). The longer hanger is installed in the front hole, with the wire hook pointing towards the front of the vehicle, and the rubber hanger mount will be positioned inside of the frame. The shorter hanger is installed in the rear hole, with the wire hook pointing towards the front of the vehicle, and the rubber hanger mount will be positioned outside of the frame. Connect the BR560 rubber hangers to these wire hangers.

6) Connect the rear sections of the X-pipe to the cat-back exhaust system using the 2-1/2" clamps.

7) Install the oxygen sensors to the appropriate oxygen sensor nut of each front section.

8) Tighten all clamps and bolts. Check for clearance, leaks and rattles.

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### KIT CONTENTS:

- |                       |                        |                         |
|-----------------------|------------------------|-------------------------|
| 1) left front section | 1) right front section | 1) rear section X-pipe  |
| 2) M8 x 25 bolts      | 2) M8 lockwashers      | 4) 2-1/2" clamps        |
| 1) #2792 front hanger | 1) #2791 rear hanger   | 2) BR560 rubber hangers |

**DANGER WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

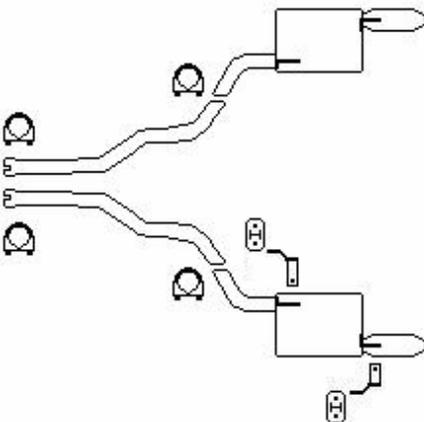
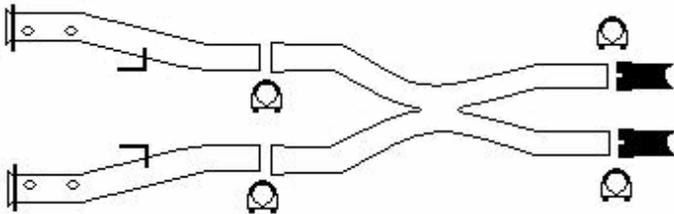
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at [mike@heartthroboxhaust.com](mailto:mike@heartthroboxhaust.com) with any questions. [www.heartthroboxhaust.com](http://www.heartthroboxhaust.com)  
320-693-0222

**BUILD SHEET FOR: MUSTANG X-PIPE**

**PART#'S: 1029015**

- \_\_\_\_ 1) REAR SECTION X-PIPE
- \_\_\_\_ 1) RIGHT FRONT SECTION
- \_\_\_\_ 1) LEFT FRONT SECTION
- \_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

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