

# 1028890

2-1/2" off-road X-pipe for 2005-2006 Mustang 4.6L GT.

**OFF-ROAD RACE USE ONLY!!** This product is not intended for use on public roads. It is recommended that the customer use MIL eliminator part number 129-1675, or equivalent, to avoid the vehicle from running improperly.

Instructions:

**DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!!**

1) Support the vehicle in a safe manner, using a shop hoist or frame contact jack stands on a level surface. Remove the oxygen sensors from the original H-pipe. Remove the original H-pipe from the car, unbolting the system at the manifolds and at the clamps at the middle of the vehicle. Leave the existing over the axle pipes and mufflers in place unless you will be installing another replacement system.

NOTE: you will need to re-use the manifold studs and nuts, and rear clamps to install this system.

2) Install the driver's side of the X-pipe (left front section) to the driver's side manifold, using the original hardware.

3) Repeat step 2) for the passenger side pipe.

4) Install the rear section X-pipe to the front sections, using 2-1/2" clamps.

5) Connect the rear sections of the X-pipe to the existing exhaust system using the o.e. clamps.

6) Install the oxygen sensors to the appropriate oxygen sensor nut of each front section.

7) Tighten all clamps and bolts. Check for clearance, leaks and rattles.

#### **KIT CONTENTS:**

2) 2-1/2" clamps

1) left front section--#1028891

1) right front section--#1028892

1) rear section X-pipe--#1028893

**DANGER WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

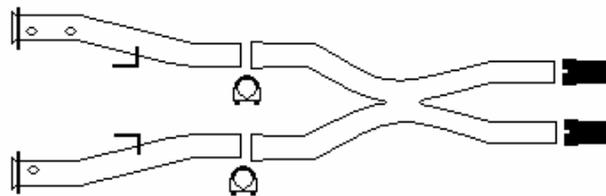
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at [mike@heartthrobexhaust.com](mailto:mike@heartthrobexhaust.com) with any questions. [www.heartthrobexhaust.com](http://www.heartthrobexhaust.com)

320-693-0222

**BUILD SHEET FOR: MUSTANG X-PIPE**

**PART#'S: 1028890**

- \_\_\_\_\_ 1) REAR SECTION X-PIPE--#1028893
- \_\_\_\_\_ 1) RIGHT FRONT SECTION--#1028892
- \_\_\_\_\_ 1) LEFT FRONT SECTION--#1028891
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

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