

Part # 1004580 w/stainless steel angle cut tips

Fits 2009 full-size Ford ½ ton F150 2wd & 4wd pickup w/4.6L & 5.4L V-8. This kit fits all wheel base models from regular cab standard box (125.8" w.b.) up through super cab long box (163.2" w.b.).

Note: this system is designed to be installed on the vehicle while the suspension is at ride height, a drive on lift. If using a hoist/lift that raises the vehicle by the frame and the rear axle drops, the driver side tail pipe will not fit properly.

**Note: do not tighten any clamps or bolts until the last step!**

1) remove the exhaust system at the flange behind the converters leaving only the original y pipe, rubber mounts, and catalytic converters on the truck.

**Note:** both of the extension pipes will fit the long wheel base trucks (163.2" w.b., super cab 97.4" long box) without cutting.

For 156.6" w.b. super crew standard 78.8" box, you will need only the front extension pipe, no cutting.

For 144.5" w.b. (super cab standard 78.8" box, super crew 67" short box and regular cab long 97.4" box), do not use the middle extension pipe, and cut off 12" from the od (non-flared) end of the 3" front extension pipe.

For 132.6" w.b. (super cab 67" short box), do not use the middle extension pipe, and cut off 24" from the od (non-flared) end of the 3" front extension pipe.

For 125.8" w.b. (regular cab 78.8" standard box), do not use the middle extension pipe, and cut off 31" from the od (non-flared) end of the 3" front extension pipe.

2) slide the flat side first of the sf36118 flange over the front extension pipe and use 3/8" x 2-1/2" bolts, nuts, lock and fender washers to attach the 3" front flanged extension pipe to the converter pipe. Those with 144.5", 125.8" and 132.6" w.b. trim the 3" front flanged extension pipe to length as described and do not use the middle extension.

3) those with wheel bases shorter than 163.2" trim as required in the note above, attach the 3" middle extension pipe to the 3" front extension pipe using a 3" clamp.

4) install the y pipe to the front extension pipe and use the 3" hanger clamp to connect the two pipes, connect the wire portion to the o.e. rubber hanger mount along side the system..

5) install the left front tail pipe (4 bends) to the left outlet of the y-pipe. To install this tail pipe, you will need to tie off the brake and fuel lines that are in the way, use the included cable tie to tie these lines away from this tail pipe, see pictures attached.

6) install the left rear tail pipe extension to the left front tail pipe using a 2-1/4" clamp. Locate or drill a hole in the frame just after the last bend in the left front tail pipe. Using the 3/8" x 1-1/4" bolt, nut, lock and fender washer, install a br92073 hanger to the frame and attach to the junction of the front and rear left tail pipes using the same 2-1/4" clamp. You will need to put a bend in the hanger to mount it to the bottom of the frame for best fit.

7) install the front 2-1/4" hanger clamp (it has two clamps on it) to the outlets of the y-pipe. You will use these clamps to connect the front tail pipe sections to the y pipe outlets. Connect the wire portion of the hanger to the o.e. rubber hanger mount above. The clamp with the hanger hook directly above it attaches to the muffler outlet nearest the drive shaft.

8) install the right tail pipe to the right outlet of the y-pipe, it has 5 bends.

9) install the 2-1/4" rear hanger clamp to the right tail pipe before the last bend in the right tail pipe, and below the o.e. rubber hanger mount, connect the wire portion of the hanger to the mount.

10) tighten all clamps and bolts and check for clearance of the frame, body, chassis members, and brake and fuel lines. install the front section of the driver side left tail pipe to the driver side outlet of the y pipe using a 2-1/4" clamp.



**# 1004580**

**DANGER WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van “bumper” jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

Limitation of liability—Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**HARDWARE KIT:**

- |   |                                   |                                   |
|---|-----------------------------------|-----------------------------------|
| 3) 3/8” nuts # 36106                                  | 2) 3/8” x 2-1/2” bolts # 10113    | 5) fender washers # 33219         |
| 3) 3/8” lock washers # 33622                          | 3) 2-1/4” clamps                  | 1) 3/8” x 1-1/4” bolt # 10107     |
| 1) rear 2-1/4” hanger clamp-#2728                     | 1) BR92073 swinger hanger         | 1) 3” hanger clamp-# 2730         |
| 1) front 2-1/4” hanger clamp-#2729                    | 1) sf36118 flange                 | 2) 3” muffler clamp               |
| 1) cable tie  |                                   |                                   |
| 2) muffler tips—stainless angle-#8433518              | 1) right tail pipe--#1004584      | 1) front extension pipe # 1004581 |
| 1) y-pipe--# 1004582                                  | 1) left front tail pipe--#1004583 | 1) left rear tail pipe # 1004585  |
| 1) middle extension pipe 3” id/od x 9” long # 1004586 |                                   |                                   |

[www.heartthrobexhaust.com](http://www.heartthrobexhaust.com)

320-693-0222

**Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN**

Email us at [mike@heartthrobexhaust.com](mailto:mike@heartthrobexhaust.com) with any questions. Visit [www.heartthrobexhaustinc.com/1004580p.html](http://www.heartthrobexhaustinc.com/1004580p.html)

**For better full size color installation pictures**

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**BUILD SHEET FOR: DEEP-TONE DUAL CAT-BACK KIT**

**PART #(s): 1004580**

- 1) HARDWARE KIT
- 2) muffler tips s/s steel angle cut#8433518
- 1) right tail pipe--#1004584
- 1) front extension pipe # 1004581
- 1) y-pipe--# 1004582
- 1) left front tail pipe--#1004583
- 1) left rear tail pipe # 1004585
- 1) middle extension pipe 3” id/od x 9” long # 1004586

**INSPECTED BY:** \_\_\_\_\_